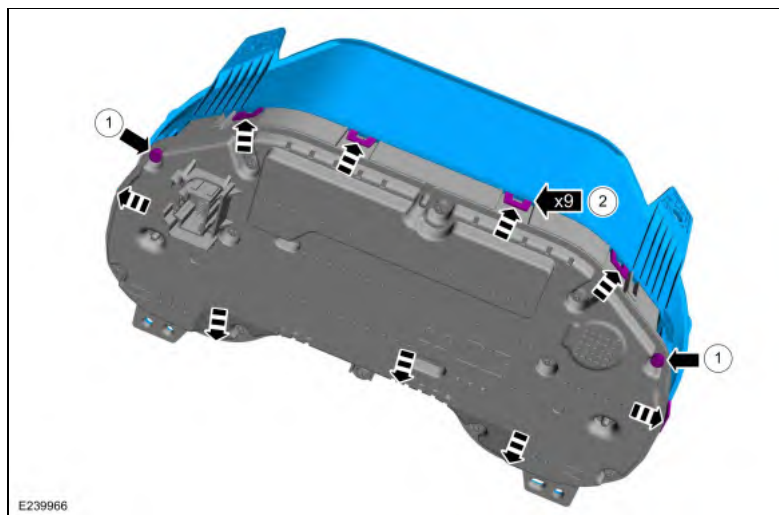


Instrument Panel Cluster (IPC) Lens

Removal

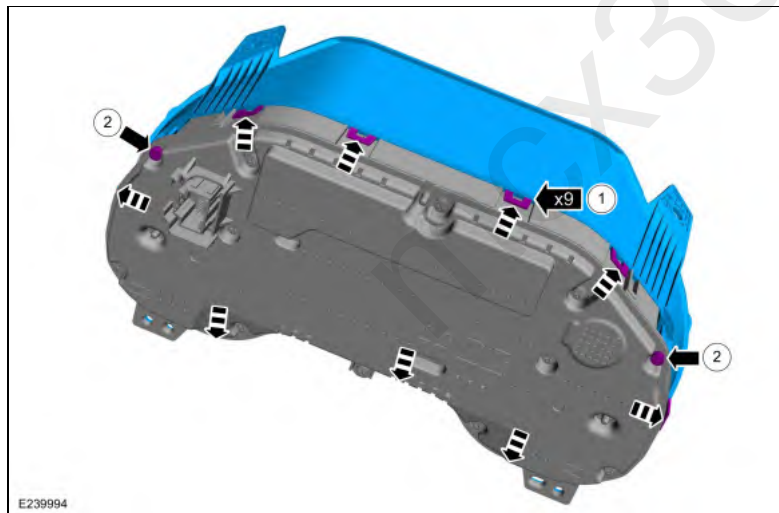
1. Remove the IPC.
Refer to: Instrument Panel Cluster (IPC) (413-01 Instrumentation, Message Center and Warning Chimes, Removal and Installation).
2. Remove the screws, release the tabs and remove the IPC lens.



Installation

1.
 - Install the IPC lens until the tabs have snapped into place.
 - Torque the screws.

Torque: 10 lb.in (1.1 Nm)



2. Install the IPC.
Refer to: Instrument Panel Cluster (IPC) (413-01 Instrumentation, Message Center and Warning Chimes, Removal and Installation).

